

Ratnamani Metals & Tubes Limited

Ratnamani Metals & Tubes Ltd – Trusted name for Tubular Products

Started in 1985, Ratnamani Metals & Tubes Limited (RMTL) is today India's largest manufacturer of Stainless Steel Seamless and Welded Tubes/Pipes, Titanium Welded Tubes and Nickel Alloy Tubes. As a group, RMTL is also into manufacturing of Carbon Steel L-SAW, H-SAW, ERW Pipes and 3 Layer PE Coated pipes.

Manufacturing Facilities:

RMTL has state of the art Stainless Steel manufacturing facilities at Indrad (near Ahmedabad) and at Kutch in the state of Gujarat, India.

The Stainless Steel manufacturing facility at Kutch is equipped with modern manufacturing machines such as Hot Extrusion Press, Tube Mills (TIG and Laser) with On-Line Bright Annealing and Eddy Current Testing, High Speed Draw Benches, Off-Line Bright Annealing, Off-Line Press for manufacturing large diameter EFW (Electric Fusion Welding) pipes and 3 Layer PE Coating facility.

The manufacturing facility at Indrad is dedicated to manufacturing Stainless Steel and Nickel Alloy Seamless Heat Exchanger Tubes and Instrumentation Tubes. The facility is equipped with new generation high speed Pilger Mills, Off-Line Bright Annealing, High Speed Draw Benches etc. RMTL has enhanced the Cold Finishing capacity for Nickel Alloy/Stainless Steel Seamless Heat Exchanger Tubes and Instrumentation Tubes in line with Hot Extrusion capacity.

Both the manufacturing facilities are laid down to manufacture extra-long length tubes with a developed length of 40 meters.

Quality Assurance:

The product manufactured passes through a series of comprehensive mandatory and customer specified supplementary tests by qualified personnel.

The Inspection and Testing facilities such as Mechanical Testing, Chemical Analysis, Corrosion Testing, Ultrasonic Testing, Eddy Current Testing, Air Under Water Testing, Hydro Testing, Real Time Radioscopy (for Welded Pipes) etc. are in house.

Quality Management System :

The Management has laid down stringent Quality Policy and HSE Policy. The Quality Management System is accredited to ISO 9001:2008. The manufacturing facilities also have Certifications and Approvals such as ISO 14001:2004, OHSAS 18001:2007, AD 2000 Merkblatt W0, Pressure Equipment Directive (PED). RMTL is also a recognised "Well-known Tube / Pipe Maker" by Indian Boiler Regulatory Authority.

RMTL is amongst the few manufacturers across the world having License for using API 5LC Monogram to supply Stainless Steel pipes with 3 Layer PE coating, which is also suitable for cross country pipelines.

Sectors served :

The drive to consistently deliver a quality product meeting stringent requirements of Customers at a competitive price has put RMTL in the heart of core sector industries globally. RMTL today is a preferred supplier of end Customers, EPC Contractors, Fabricators and Engineering Consultants.

The products manufactured are being supplied to a wide spectrum of Customers as below:

Thermal Power Plants

- Condensers / Evaporators – Austenitic Stainless Steel, Ferritic Stainless Steel and Titanium
- LP and HP Heaters – Austenitic and Ferritic Stainless Steel

Nuclear Power Plants

- Austenitic and Ferritic Stainless Steel. Titanium and Special grades

Oil and Gas

- Austenitic, Super Austenitic, Ferritic, Martensitic, Duplex, Super Duplex, Nickel Alloys

RMTL also supplies its products to LNG, Chemicals and Fertilizers Pharmaceuticals, Desalination, Atomic Energy, Defense, Aerospace, Paper and Pulp, Sugar and Automobile Industries

Product Range:

RMTL manufactures a wide range of products as below:



- Stainless Steel Welded and Seamless Heat Exchanger Tubes – 1/2" OD to 4" OD
- Stainless Steel Welded pipes – 1/4 NPS to 40 NPS
- Stainless Steel Seamless pipes – up to 2 NPS
- Stainless Steel Seamless Instrumentation Tubes – 1/4" OD to 1" OD
- Titanium Welded Tubes – 1/2" OD to 1 1/2" OD

The Heat Exchanger Tubes can be supplied in Straight or U bend condition as per requirement. RMTL also supplies products with closer dimensional tolerance, special chemistry upon request.

Corporate Social responsibilities:

With success comes responsibility, so we take care in reinvesting in protecting and developing the communities within which we operate.

The RMTL Family:

RMTL has a dedicated team of more than 2000 employees spread across multiple locations. The experienced and qualified technical personnel across the organization are driven with a common culture of trust & care.



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