

Officine ORSI S.p.A.

Officine ORSI has been working in the stainless steels field since 1954. The great experience achieved during these years, has allowed them to extend the range of materials to all Nickel alloys, Titanium, Zirconium, Duplex, Superduplex and Superaustenitic stainless steels.

Production

Officine ORSI can produce a complete range of standard or made-to-measure products for all applications in the chemical, petrochemical, pharmaceutical, off-shore, oil & gas, LNG, pulp & paper, power generation, sea water desalination, nuclear energy and ship building industries or anywhere where resistance to high corrosion and high temperatures is required.

The production range consists of:

- **PIPES** - made from plates - dia. 1" ÷ 100", w.t. 2 ÷ 60 mm, length up to 12 m.
- **FITTINGS** - seamless dia. ½" ÷ 8", welded dia. ½" ÷ 40", w.t. 2 ÷ 45 mm.
- **PRESSURE VESSELS** - reactors, columns, flare tips.
- **PIPE SPOOLS** - prefabricated according to customer's drawings.
- **SPECIAL PRODUCTS** - according to customer's specifications.

The 60 years of experience enable ORSI to understand customer problems and solve them in the most effective way, offering them a "just in time" production and fast supply for maintenances and emergencies.

Stock & Service

In order to guarantee an efficient and quick service, Officine ORSI can supply an ever increasing range of products directly from their stock:

- PIPES and FITTINGS seamless and welded, from 1/2" to 8", Sch.10s and 40s
- TITANIUM Gr.2, ALLOY C276, C22, 625, 825, DUPLEX, SUPER DUPLEX, 904L, 254 SMO, 6Mo.



Quality

The main goal for Officine ORSI is to achieve customer satisfaction and to do so, they aim to continuously improve the quality of their products and processes. For this purpose they have implemented a management system certified by LLOYD'S REGISTER for quality assurance, safety at work and environmental protection in accordance with **ISO 9001, ISO 14001 and OHSAS 18001**.

They are qualified by TÜV for the supply of products complying with Directive **PED 97/23/EC, AD2000 MERKBLATT W0 - HPO** and also for products used in the **Nuclear** field.

The company is also qualified for the production according to **NORSOK M-650** requirements and has obtained the qualification "**ASME U-Stamp**" as producers of parts and components / pressure vessels.

The whole range of products is manufactured in accordance with the most common standards (**ASTM, ASME, EN/ISO, DIN**) and it can be supplied inspected by third official bodies (certificate EN 10204/3.2).

ORSI has implemented a quality system in accordance with **UNI EN ISO 3834-2** and certified by TÜV, for all welding processes.

Welding is carried out by qualified staff, under the supervision of their welding technologist (**I.W.T.**) I.I.S. qualified (Italian Institute of Welding).

The welding procedures used at ORSI (automatic and manual) are qualified according to the most known international standards (**ASME IX** and **EN**) and attested by TÜV, LLRR, Bureau Veritas etc.

Officine ORSI has its own testing and inspection department with qualified staff according to **SNT-TC1 A** and **UNI EN 473** for the non destructive tests.



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